

Custom Commands

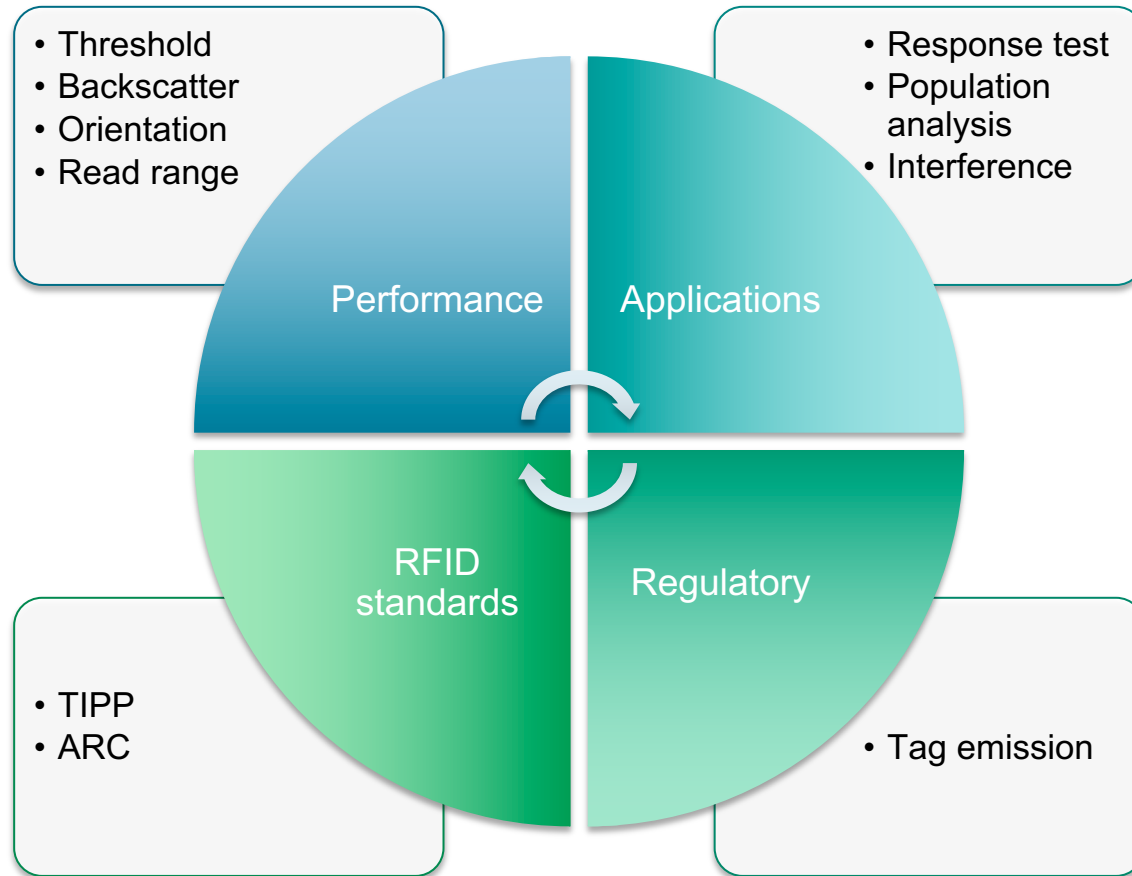
Extend Tagformance testing capability

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360° Performance testing capability



BUT what if you need something special?

- Special or new commands, e.g., QueryX, QueryY, ReadVar
- Combination of commands and special sequences
- Exciting tag with just a pulse or other custom pattern
- Custom carrier reset and power-up patterns
- Carrier level shifts during command
- Non-standard modulation depth
- Exotic data-rates and timings
- Custom pulse shapes
- Emulation of TX filtering effects

Custom commands add more flexibility to testing and provide an option to meet the more special testing needs.



Two alternatives to customize testing

Custom command waveform	Custom command sequence
User-defined modulation waveform	User-defined combination of commands provided as a sequence
Control over timings and modulation levels (attenuation)	Control over command bits and prior set of commands
Useful for testing with different modulation pattern characteristics, pulse shapes, timings, and new commands	Useful for testing e.g., gen2 inventory-based commands and others which are not intended to be used alone
Cannot be combined with other commands!	Support for ISO18000-6C only!



Easy to use



Create custom command using a standard text editor



Save custom command file to Tagformance Data folder



Choose custom command to be used in a test like any of the in-built command options



Custom Command Waveform

Provides access to carrier modulation pattern



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[Watch the video to learn more](#)

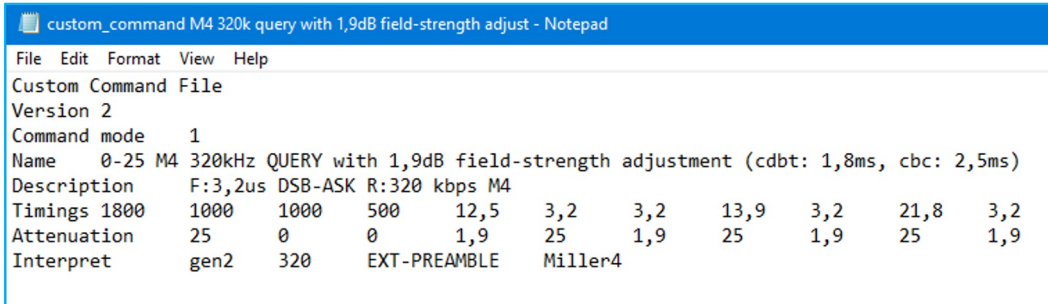
Application Example – Custom Command Waveform



0:08



File syntax



```
File Edit Format View Help
Custom Command File
Version 2
Command mode 1
Name 0-25 M4 320kHz QUERY with 1,9dB field-strength adjust (cdbt: 1,8ms, cbc: 2,5ms)
Description F:3,2us DSB-ASK R:320 kbps M4
Timings 1800 1000 1000 500 12,5 3,2 3,2 13,9 3,2 21,8 3,2
Attenuation 25 0 0 1,9 25 1,9 25 1,9 25 1,9
Interpret gen2 320 EXT-PREAMBLE Miller4
```

Header

- Specifies custom command type

Name

- Defines the name
- Name is shown in GUI drop-down menu

Description

- A free-text field defining link parameters

Timings and Attenuation

- Modulation levels and timings define modulation waveform
- Attenuation defines the modulation level as attenuation in dB
- Timing defines how long the defined level is kept set in us

Interpret

- Defines how the tag reply is interpreted (pass/fail)
- Envelope: Tag reply is detected in a user-defined window.
- Required input: response delay and length
- Gen2: Tag reply is detected using Tagformance Query-detection algorithm.
- Required input: BLF, preamble, and modulation type

File syntax

Version 2 Mode 1 : Custom command waveform with control over timings and modulation levels

custom_command M4 320k query with 1,9dB field-strength adjust - Notepad

File Edit Format View Help

Custom Command File

Version 2

Command mode 1

Name	0-25 M4 320kHz QUERY with 1,9dB field-strength adjustment (cdbl: 1,8ms, cbc: 2,5ms)										
Description	F:3,2us DSB-ASK R:320 kbps M4										
Timings	1800	1000	1000	500	12,5	3,2	3,2	13,9	3,2	21,8	3,2
Attenuation	25	0	0	0	1,9	25	1,9	25	1,9	25	1,9
Interpret	gen2	320	EXT-PREAMBLE	Miller4							

"Interpret" accepts either "envelope" or "gen2"

- "envelope" expects 2 tab delimited values, "T1" and "Length"
- "gen2" expects 3 tab delimited values, "BLF", "preamble" and "modulation type". These values are case sensitive.
 - "BLF" is either 40, 320 or 640, Miller4 supports only 320
 - "preamble" is EXT-PREAMBLE or PREAMBLE
 - "modulation type" is FM0 or Miller4, Miller4 supports only EXT-PREAMBLE for "preamble"

COMMAND

Custom command

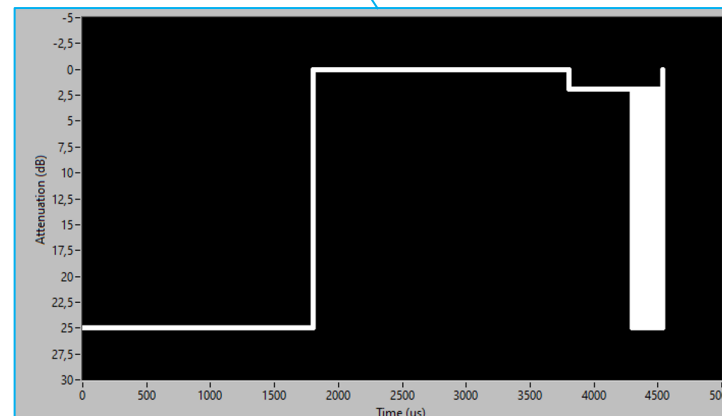
0-25 M4 320kHz QUERY with 1,

F:3,2us DSB-ASK

R:320 kbps M4

Select

- 0-25 M4 320kHz QUERY with 0,5dB field-strength adjustment (cdbl: 1,8ms, cbc: 2,5ms)
- 0-25 M4 320kHz QUERY with 1,5dB field-strength adjustment (cdbl: 1,8ms, cbc: 2,5ms)
- 1,6-25 M4 320kHz QUERY (cdbl: 1,8ms)
- ✓ 0-25 M4 320kHz QUERY with 1,9dB field-strength adjustment (cdbl: 1,8ms, cbc: 2,5ms)
- 0-25 M4 320kHz QUERY with 1dB field-strength adjustment (cdbl: 1,8ms, cbc: 2,5ms)
- 1,6-25 M4 320kHz QUERY with 1,6dB/1ms power boost
- 0-25 M4 320kHz QUERY (cdbl: 1,8ms, cbc: 2,5ms)



How to use?

1. Choose custom command from the protocol menu

ISO 18000-6C
ISO 18000-6B
Tag-talks-only
GB/T 29768-2013
SINIAV
✓ Custom command

2. Choose the right custom command waveform from the command menu

✓ 0-25 M4 320kHz QUERY with 0,5dB field-strength adjustment (cdbt: 1,8ms, cbc: 2,5ms)
0-25 M4 320kHz QUERY with 1,5dB field-strength adjustment (cdbt: 1,8ms, cbc: 2,5ms)
1,6-25 M4 320kHz QUERY (cdbt: 1,8ms)
0-25 M4 320kHz QUERY with 1,9dB field-strength adjustment (cdbt: 1,8ms, cbc: 2,5ms)
0-25 M4 320kHz QUERY with 1dB field-strength adjustment (cdbt: 1,8ms, cbc: 2,5ms)
1,6-25 M4 320kHz QUERY with 1,6dB/1ms power boost
0-25 M4 320kHz QUERY (cdbt: 1,8ms, cbc: 2,5ms)

3. Run test normally like with any other test command

COMMAND

Custom command

0-25 M4 320kHz QUERY with 1, F:3,2us DSB-ASK

R:320 kbps M4

Select Parameters...

SWEEP SETTINGS

Start frequency 800 MHz

Stop frequency 1000 MHz

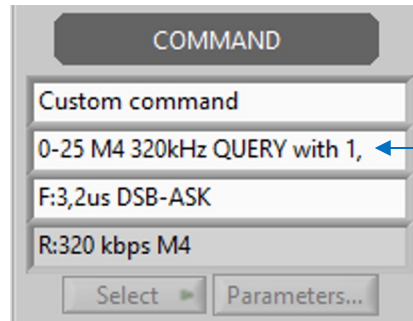
Frequency step 5 MHz

Power step 0,1 dB

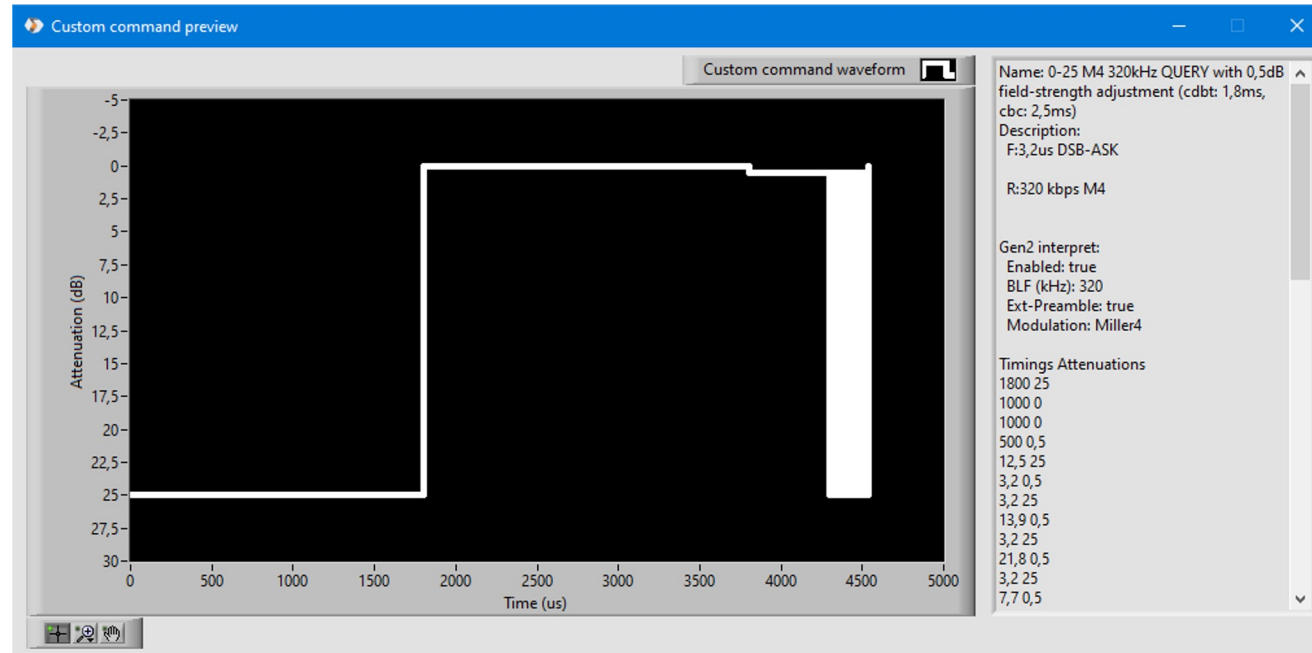
START STOP

Start Sweep

Waveform preview



Right-click the command menu to preview of the custom command waveform



Custom waveform list is updated at software launch or if protocol is switched back and forth. So, you don't need to restart software to update custom command list

Important details

Parameter	Allowed range
Waveform length	Maximum 50'000 samples
Timings	Minimum level length - 0,2us (continuous waveform, recommended) - 12,5ns (not to be used continuously)
Modulations	Power resolution 0,1dB
Other	<p>If number of samples is an odd number, the software will automatically add one sample to the end leaving carrier at 0dB attenuation level</p> <p>To avoid automatic fill, define waveform with an even number of samples and end the waveform with sample which with length 1 and attenuation of preference</p> <p>Always include the word "custom_command" in the file name to allow Tagformance detect the file</p>



Custom Command Sequence

Give possibility to combine a set of commands into a sequence



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[Watch the video to learn more](#)

Application Example – Custom Command Sequence



0:08



File syntax

```
Gen2_custom_command_sequen...
File Edit Format View Help
Custom Command File
Version 3
Name Custom Sequence Example - Read

[Cmd Order]
1 = Inventory
2 = Req_RN
3 = custom_built_Read

[Inventory]
Sel = 0
Session = 0
Target = A

[custom_built_Read]
Bits1 = 11000010100000000000000001
Bits2
Handle = 1
CRC-16 = 1
Length = 6000
Condition = CRC_OK
ResponseDataMask = 1 16

Ln 1, Col 1 100% Windows (CRLF) UTF-8
```

Header

- Specifies custom command type

Name

- Defines the name
- Name is shown in GUI drop-down menu

Cmd Order

- Ordered list of commands in the sequence

Inventory

- Defines parameters for the inventory
- Required input: Sel, Session, Target

Custom_built_ReadVar

- Defines custom command (ReadVar)
- Required input: bits, handle (yes/no), crc-16 (yes/no), Conditions (i.e., interpret acceptance criteria), Response data mask (i.e., how to cut bits from the interpreted response)

File syntax

Version 3
command sequence

Gen2_custom_command_sequen...
File Edit Format View Help
Custom Command File
Version 3
Name Custom Sequence Example - Read

[Cmd Order]
1 = Inventory
2 = Req_RN
3 = custom_built_Read

[Inventory]
Sel = 0
Session = 0
Target = A

[custom_built_Read]
Bits1 = 11000010100000000000000001
Bits2
Handle = 1
CRC-16 = 1

Length = 6000
Condition = CRC_OK
ResponseDataMask = 1 16

Ln 1, Col 1 100% Windows (CRLF)

Command sequence is Inventory, ReqRN, and custom_built_Read

COMMAND
ISO 18000-6C
Custom Sequence Example -
40 kHz - FM0
25 us DSB-ASK
Select

Query
Read
Write
Custom Sequence Example
Custom Sequence Example - Read
Custom Sequence Example - ReadVar (untested)

Table 6-33: Query command

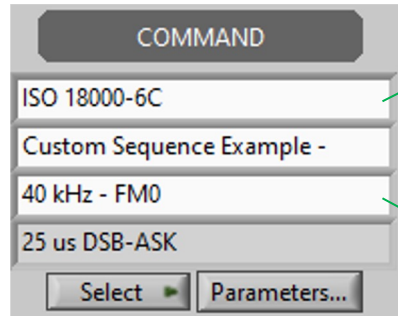
	Command	DR	M	TRext	Sel	Session	Target	Q	CRC
# of bits	4	1	2	1	2	2	1	4	5
description	1000	0: DR=8 1: DR=64/3	00: M=1 01: M=2 10: M=4 11: M=8	0: no pilot tone 1: use pilot tone	00: All 01: All 10: ~SL 11: SL	00: S0 01: S1 10: S2 11: S3	0: A 1: B	0-15	CRC-5

Table 6-52: Read command

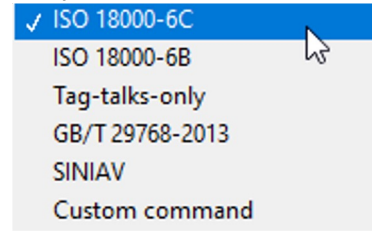
	Command	MemBank	WordPtr	WordCount	RN	CRC
# of bits	8	2	EBV	8	16	16
description	11000010	00: Reserved 01: EPC 10: TID 11: User	Starting address pointer	Number of words to read	handle	CRC-16

Source: <https://ref.gs1.org/standards/gen2/3.0.0/>

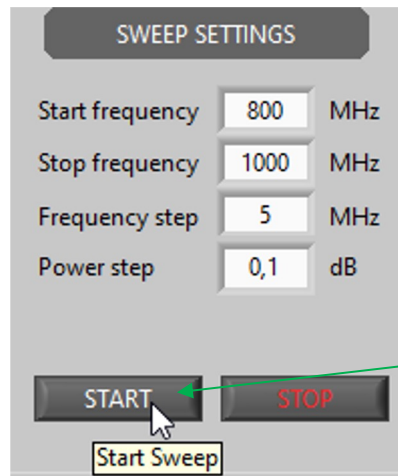
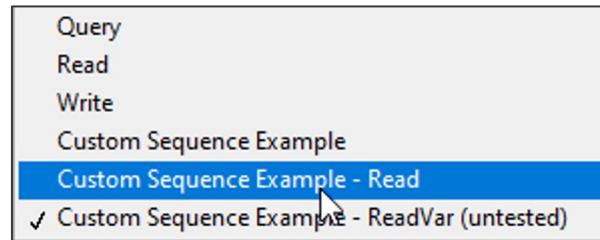
How to use?



1. Choose ISO18000-6C from the protocol menu



2. Choose the right custom command sequence waveform from the command menu



3. Run test normally like with any other test command

Important details

Parameter	Allowed range
Protocol support	Only ISO18000-6C is supported
Other	<p>Take care to define mask for the interpretation right. Data index 0 is the first bit after preamble, which is the status/error bit. The actual data typically starts from bit index 1</p> <p>Always include the word "custom_command" in the file name to allow Tagformance detect the file</p>



Application examples

1. The effect of field adjustment to tag performance
2. Test with a command: Read

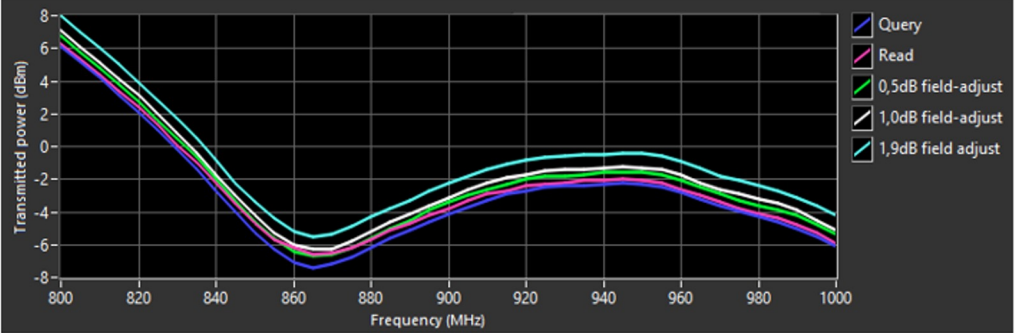


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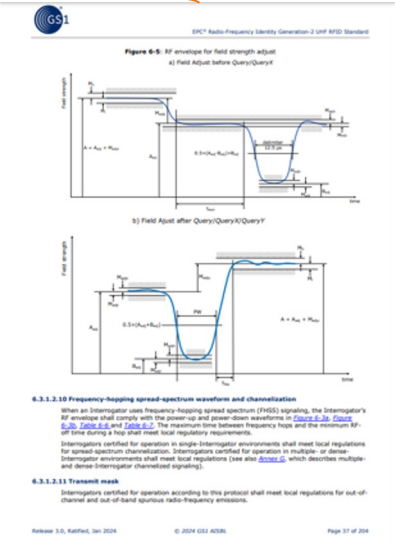
Example 1

Testing of Field adjustment for tag performance using custom command waveform

```
custom_command M4 320k query with 1,9dB field-strength adjust - Notepad
File Edit Format View Help
Custom Command File
Version 2
Command mode 1
Name 0-25 M4 320kHz QUERY with 1,9dB field-strength adjustment (cdbt: 1,8ms, cbc: 2,5ms)
Description F:3,2us DSB-ASK R:320 kbps M4
Timings 1800 1000 1000 500 12,5 3,2 3,2 13,9 3,2 21,8 3,2
Attenuation 25 0 0 1,9 25 1,9 25 1,9 25 1,9
Interpret gen2 320 EX
```



Command	866MHz	915MHz	928MHz
M4 320k Query	-7,36	-2,9	-2,44
M4 320k Read	-6,58	-2,7	-2,24
M4 320k Query w. 0,5dB field-adjust	-6,68	-2,3	-1,8
M4 320k Query w. 1dB field-adjust	-6,3	-1,9	-1,44
M4 320k Query w. 1,9dB field-adjust	-5,48	-1,1	-0,64



<https://ref.gs1.org/standards/gen2/3.0.0/>
<https://ref.gs1.org/standards/gen2/3.0.0/>



Example 2

Test with a command: Read, using custom command sequence

The screenshot displays the Gen2 custom command sequence editor on the left and the software interface on the right. The editor shows a custom command sequence for a 'Read' operation. The software interface includes a 'CONTROLS' panel with a 'CARRIER' knob and a 'COMMAND' dropdown. The 'MAIN GRAPH' shows 'Transmitted power (dBm)' vs 'Frequency (MHz)'. The 'SECONDARY GRAPH' shows 'Response Data' vs 'Frequency (MHz)'. The 'LEGEND' indicates 'Custom command - Read'. The 'NUMERIC DATA' panel shows 'Frequency (MHz)' as 0, 'Power out (dBm)' as 0, 'Power in (dBm)' as 0, and 'Phase (deg)' as 0.

```
File Edit Format View Help
Custom Command File
Version 3
Name Custom Sequence Example

[Cmd Order]
1 = Inventory
2 = Req_RN
3 = custom_built_Read

[Inventory]
Sel = 0
Session = 0
Target = A

[custom_built_Read]
Bits1 = 110000101000000000000001
Bits2 Read-cmd TID wPtr_0 wCount_1
Handle = 1
CRC-16 = 1
Length = 6000
Condition = CRC_OK
ResponseDataMask = 1 16
```

Read 1 word from TID memory bank, starting from word pointer 0

Record 6000 samples ($F_s = 2\text{MHz}$, require CRC to match)

Return: 16 bits starting from index: 1



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